Letter of Transmittal

September 25, 2017

Dr Aly Said

The Pennsylvania State University

209 Engineering Unit A

University Park, PA 16801

Aly.siad@engr.psu.edu

Dear Dr Said,

I have attached the Note Book A file. It is a summary of the calculations of loading in the Generic Building Name, Nowhere USA. It includes Seismic, Wind and Gravity Loads. Hand Calculations and excel were used to calculate the loads.

Thank you for reviewing this report. Your feedback will be helpful as this project goes on.

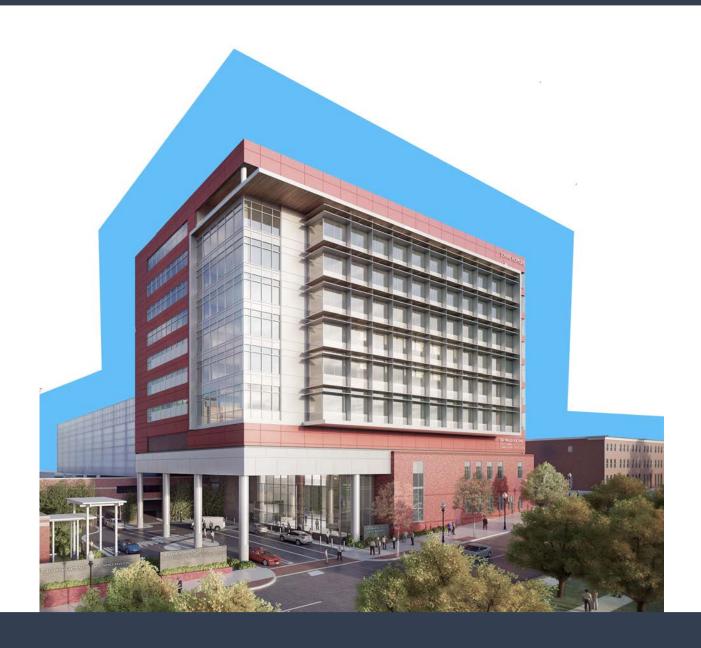
Sincerely,

Harry Baker

Hab199@psu.edu

8145711049

Harry Baker | Structural Option | Advised By Dr. Aly Said



## **GENERIC BUILDING NAME**

**NOWHERE, USA** 

## I EXECUTIVE SUMMARY

The purpose of this report is to discuss the structural systems of the Generic Building Name. The Generic Building Name is a Cancer research and treatment center. It is 10 floors and 10800 sf total. The main architectural feature is a two floor canopy on the norther side of the building. In this report the main gravity system, lateral system, loads and their paths and other structural systems will be detailed.

The Generic Building name is a concrete building. The floor slabs are reinforced two way concrete slabs. These Slabs are supported by reinforced concrete columns. The canopy is supported by four large concrete post tensioned beams. Theses beams are supported on either side by large circular columns. The lateral system is ordinary reinforce shear walls. An auger cast piles system is the foundation system. A possible topic for later assignments is a redesign in Steel.

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## 1 Building Abstract

Building Name
Location And Site
Owner Occupant Name
Occupancy or function Type

Size

Number of floors

Dates of construction (start – finish)

Cost

Project Delivery Method

Architect

Consulting Arch & Land Scape Architect

Mep Engineer
Structural Engineer
Civil Engineer
Telecomm Engineer
Equipment Planner

**Construction Management** 

Generic Building Name

Anywhere, USA Generic University

Medical outpatient center

184000 sf

10 total floors, 1 partially below grade September 9, 2015- late 2017

100 Million
Design-bid-build
Wilmot/ Sanz, inc.
Ayer/Saint/Gross

James Posey Associates
Cagley & Associates
RK&K Engineering
Smith Seckman Reid, inc.
Global Workplace Solutions

Whiting-Turner

The Generic Building Name is being built in a larger Medical campus of a notable university. Its purpose is to provide clinical services to cancer patients with solid tumors and provide diagnostic and treatment planning to new patients. The tenth floor will house a special breast cancer center. It is entirely funded by philanthropic donations.

The Generic Building Name is a rectangular box in form. It's most prominent architectural moment is the large, 2 story underpass below the building on its plan north edge. This creates a covered space for drop of patients and an access road to the parking garage on the other side. The main entrance is a two story mezzanine. Above the two bottom floors, the floor plans maintain a consistent rectangular shape with little variation. The fourth floor features a connection bridge to the adjacent parking garage.

A protruding block of curtain wall mark the building main façade along the plan west side of the building. This façade faces the main access road. The protrusion is contrasted by step back in the façade in the northwest corner of the building. The windows on this façade also feature a double triple window shade. The building façades become tamer along the other sides of the building, featuring long windows.

Generic Building Name was built to the 2015 IBC (International Building Code). It is zoned in a Community business district.

## 2 Site and Location



Site

Figure 3-1: Down Town Nowhere, USA\*\*

<sup>\*\*</sup>By request of the owner the Location of the building will not appear in this report. A fictions Location is being used. The street names have been left out of the location plan for further confidentiality.

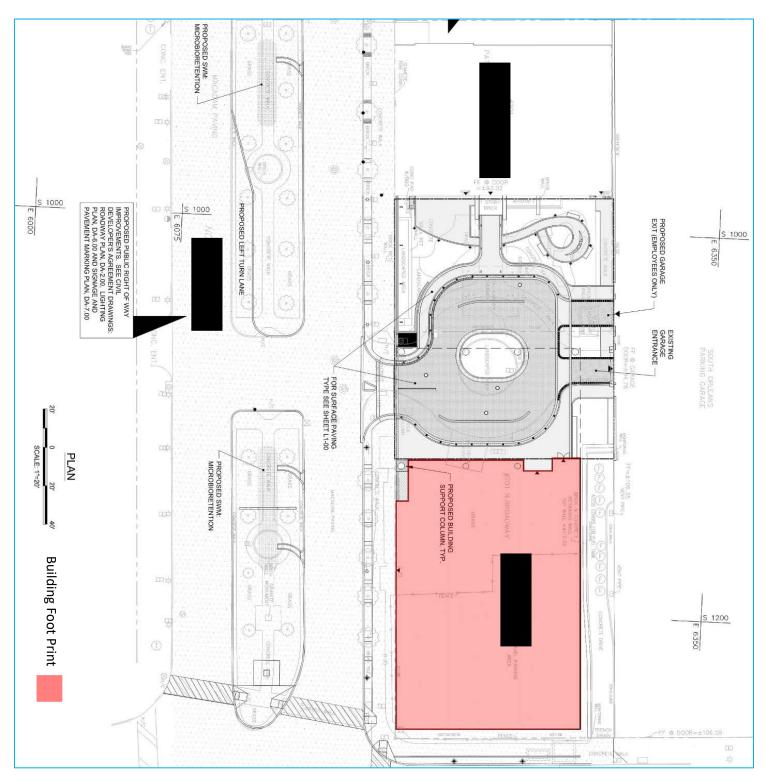


Figure 3.2: Site Plan \*\*

<sup>\*\*</sup> Building name and street names redacted for confidentiality.

## 3 Gravity

Typical Section

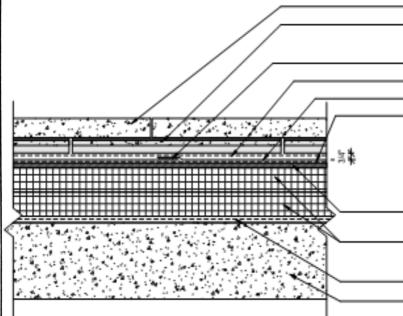


Figure 3.1: Roof Section X01

INTERLOCKING CEMENT COATED INSULATING ROOF PAVERS (NOM 2' X 4') INSTALLED AS BALLAST PROTECTION.

FILTER FABRIC (AT GREEN ROOFS)

FULLY ADHERED PVC ROOFING MEMBRANE

1/2" COVER BOARD ADHERED TO INSULATION

TWO LAYERS RIGID INSULATION, JOINTS STAGGERED R- 30.6 ADHERED TO DECK

VAPOR RETARDER, SEALED AIRTIGHT

STRUCTURAL CONCRETE ROOF DECK, SLOPED TO ROOF DRAINS, 1/4" PER 1'-0" SLOPE MIN

Pavers

= 14 psf (ASCE)

Rigid insc. (6") .2 psf/in = .1 psf (ASCE)

Corarte NW (8") 8/12 (150 pot) = 100pst (ASLE)

Misc (Mep, ceiling)

= 15 psf

DL= 130 pst

RLL = 30 pst

Parapet

For Typical Section see Figure 3.2

Metal copin 1.49 ( $\frac{14^{11}}{12}$ ) = 1.73 plf (Alaband).

Rigid insu. (5" total) .2/in (5) = .1 psf (ASCE 7-10)

Metal panels = 1.49 psf (Alaband)

Yz" sheathing = 2psf (ATSC)

4x4 Steel pasts, 48"o.c 12.21/4 = 3psf (ATSC)

6" 16 gauge Metal framing = 1psf (ATSC)

2 x 5/8 Gypsum = 5psf (ASCE)

2 x 2 x 41's = 2 (1.22) plf (ASCE)

2 x 10 = 3.37 plf (ASCE)

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DL= 12.59 (4.833) +1.73+2(1.22)+3.37

= 70 plf

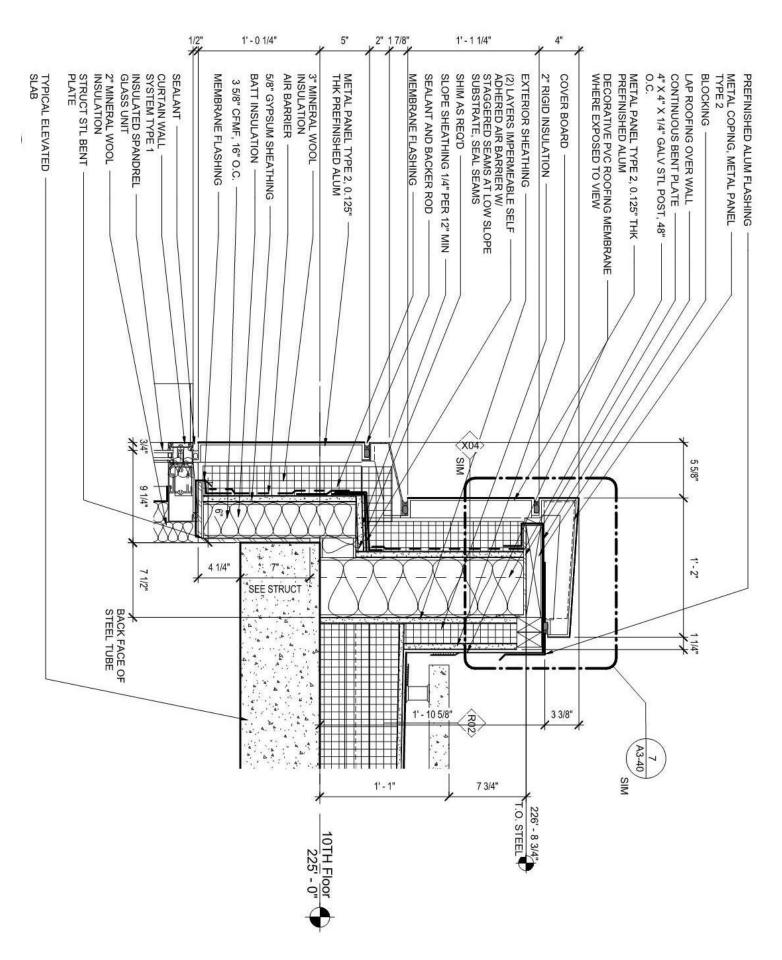
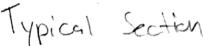


Figure 3.2: Typical Parapet Section

## Floor



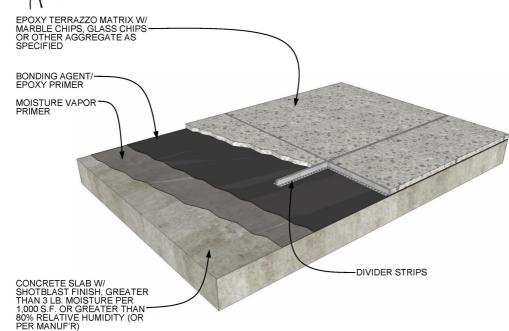


Figure 3.3: Typical Floor Section (International Masonry Institute)

Terrazo
Concrete, 8", NW
Misc (MEP, Lights)
Ceiling, Accoustic tile

Drop Caps (10×10×6")

= 19 pst (AISC)

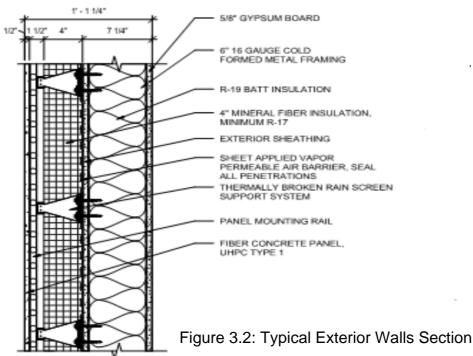
= 100psf (ASCE)

= 15 psf

= 1psf (ASCE)

= 7500 lb/(30 x30)= 8.33 pst

Walls



Fiber Concret Pannel
Rigid Insulation (3") (200)
Vapor barrier

Exterior Sheething 12"

Batt insulation 6" -OFI 6" Mater Stude @ 16" a.c

2x & Gypsum

Aluminum Sunshade

= 16Psf (ASCE 7-16)

= 06 psf (ASCE710)

= Opst

= 2ps+ (AISC S.M)

= .24 psf (ASCE 7-10)

= lps+ (AISC S.M.)

2 Spst (AISC S.M.)

= 12 plf (Arch. Largers)

DL= (24.84) (14) + 12 = 360 pet

Note Book A Marie Below Snow loads: (ASCE 7-10) Location: No where, USA Ground Snow loads: 25pst figure 7-1 Sorface Roughness: B & 26.7.2 Exposure Catagory: C & 26.7.3 Exposure factor: Ce = 1.0 partially exposed Thermal factor: Ct=1.0 Newton vect. Risk Catagory: I Table 1.5-1 Importance factor: I=1.0 Table 1.5-2 Act Roct loods:

Pf = 07 (eCt I Pg = (.7)(1.0)(1.0)(1.0)(28)

= 18pst

Bakar

Snow drift ASCE 7-10

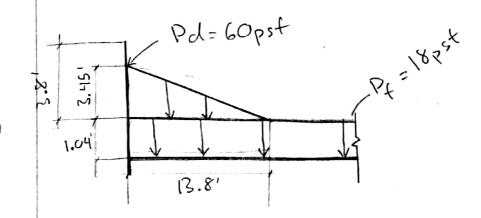
Parapet:

$$P_d = 8 h_d = (17.28)(3.48) = 60 pst$$
  
 $h_b = \frac{P_f}{8} = \frac{18}{17.28} = 1.041 ft$ 

$$h_c = (h \text{ eight cf parapoit}) - h_b = 4.83 - 1.cH$$

$$= 3.8 f + h_c > h_d + h_{erc} \text{ fore } W = 4 \text{ hd}$$

$$W = 4(3.45) = 13.8 f + 4$$



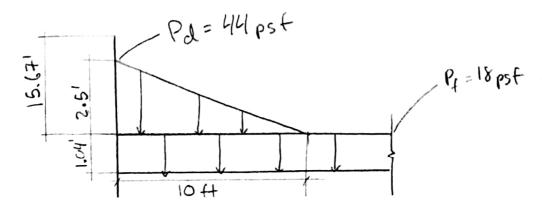
Baker

Penthase:

Leccuard:

$$h_d = 0.43 (S7)^{1/3} (2S+10)^{1/4} - 1.5$$
  
= 2. Sf+

Windword:



## **Snow and Live load Code Comparisons**

#### Roof

The roof live load reported in Cagley and Associates structural drawings is 30 psf minimum. A minimum 30 psf live load will also be used in this design. The minimum ordinary flat roof load listed in IBC 2015 is 20 psf.

The Flat roof snow load reported on Cagley and Associates Drawings is 18 psf. An 18 psf flat roof load will also be used in this design.

#### **Floors**

AREA	LIVE LOAD	PARTITIONS
ASSEMBLY AREAS - LOBBIES	100 PSF [U]	N/A
BALCONIES - EXTERIOR	100 PSF	N/A
CORRIDORS	100 PSF	N/A
CORRIDORS - ABOVE 1ST FLOOR	80 PSF	N/A
HOSPITALS - PATIENT ROOMS	40 PSF	15 PSF
MECHANICAL ROOMS	150 PSF [U]	N/A
OFFICES	80 PSF	15 PSF
STAIRS & EXITWAYS	100 PSF [U]	N/A

Above are the Live Loads used by Cagley and associates in design. Cagley's loads are the IBC 2015 minimum Codes with the exception of the Office live load which is minimum 50 psf.

## **Atypical Load Cases**

#### **Dead**

AREA	SD LOAD				
TYP. FLOORS	40 PSF				
ROOF	30 PSF				
MECHANICAL - 3RD	30 PSF				
IMAGING - 4TH	30 PSF				

A live smaller dead load of 30 psf is used for the 3<sup>rd</sup> floor mechanical floor. This is because there is no floor coverings on that floor. A smaller live load is used for the imaging rooms for the same reasons.

#### Live

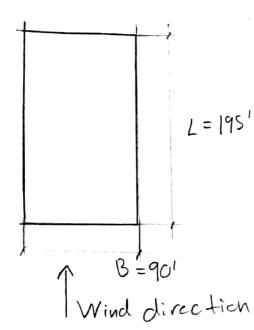
AREA	LIVE LOAD	PARTITIONS
ASSEMBLY AREAS - LOBBIES	100 PSF [U]	N/A
BALCONIES - EXTERIOR	100 PSF	N/A
CORRIDORS	100 PSF	N/A
CORRIDORS - ABOVE 1ST FLOOR	80 PSF	N/A
HOSPITALS - PATIENT ROOMS	40 PSF	15 PSF
MECHANICAL ROOMS	150 PSF [U]	N/A
OFFICES	80 PSF	15 PSF
STAIRS & EXITWAYS	100 PSF [U]	N/A

Due to Lower Foot traffic Patient Rooms have a smaller Live Load of 40 psf. To account for mechanical equipment a 100 psf unreducible live load is used.

## 4 Wind

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Wind Loads: NS (ASCE 7-10)



Exposure B & 26.7.3

h= 144.5

B=0.02 pg. 621

L/B = 2.167

Cpw = 08 Figure 27.4-1

Cp1 = -.29

Kd=0.85 Table 26.6-1

Kz+=1 \$26.8

Kz: Table 27.3-1

Giopi = ± 0.18 Table 26.11-1

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Natural Frequency (ASCE 7-10)

§ 26.9.2.1 Limitertions

1. 144.5 ft 6 300 ft OK

2. Left = (195) (Eh = 819.5) + (138.75) (Eh = 21.5)

Eh 1-10 = 841

= 193.5 ft

4 Left = 774 ft > 144.5 ft OK

Apreximate Natural Frequency \$ 29.9.3

 $C\omega = \frac{100}{AB} \mathcal{E} \left(\frac{h}{h_i}\right)^2 \frac{Ai}{1 + 0.83 \left(\frac{h_i}{Di}\right)^2}$ 

 $= \frac{100}{17,550} \left( \frac{19}{1+0.83} \frac{28.25}{144.5} + 1+0.83 \frac{144.5}{28.25} \right)$ 

= 0.045

Na = 385 (0.045). = 0.565 < 1

therefore Gy> 0.85

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Gust Factor NS ASOE 7-10 & 26.9.5

= 12 In (3600 (.SGS)) + 0.577 12 In (3600 (.SGS))

 $9R = \sqrt{2 \ln (3600 \text{ n}_i)} + \frac{0.577}{\sqrt{2 \ln (3600 \text{ n}_i)}}$ 

= 41.048

= . GN = . G(144.5) = 86.7

B = 0.45 a = .25 Table 26.9-1

 $V_{=} = 0.45 \left( \frac{86.7}{33} \right)^{.25} \left( \frac{88}{60} \right) 115$ = 96.63

1=320 E=1/3 Table 26.9-1

 $L_{\overline{z}} = \ell\left(\frac{\overline{z}}{33}\right)^{\overline{\xi}} = 320\left(\frac{86.7}{72}\right)^{1/3} = 441.6$ 

 $N_1 = \frac{N_1 L_2}{\sqrt{15}} = \frac{(0.665)(441.6)}{96.63} = 2.58$ 

 $R_{N} = \frac{7.47 N_{1}}{(1+10.3 N_{1})^{5/3}} = 0.765$ 

Note Back A | Baker

R: 
$$\eta = (4.6)(0.666)(144.5) = 3.86$$
 $R_{h} = \frac{1}{3.88} - \frac{1}{2(2.86)^{2}}(1 - e^{-2(3.88)})$ 
 $= 0.225$ 
 $R_{b}: \eta = 4.6(90)(.565) = 4.28$ 
 $q_{6.63}$ 
 $R_{g} = \frac{1}{4.28} - \frac{1}{2(4.28)^{2}}(1 - e^{-2(4.28)})$ 
 $= 0.206$ 
 $R_{L}: \eta = \frac{15.4(195)(.565)}{96.63} = 17.55$ 
 $R_{L} = \frac{1}{17.55} - \frac{1}{2(17.55)^{2}}(1 - e^{-2(17.55)})$ 
 $= 0.055$ 
 $R = 0.02$  pg  $521$ 
 $R = \sqrt{\frac{1}{15}} R_{N} R_{N} R_{R} (0.53 + 0.47 R_{L})$ 
 $= \sqrt{\frac{1}{0.02}} (0.225)(0.765)(0.206)(0.53 + 0.47(0.055))$ 
 $= .99$ 
 $R = \sqrt{\frac{1}{1 + 0.63}} (\frac{8+h}{4\frac{1}{2}})0.63$ 

= 0.866

Note Book A Baker  $C = 0.30 \quad 26.9 - 1$   $I_{\overline{z}} = C \left(\frac{33}{\overline{z}}\right)^{1/6} = 0.3 \left(\frac{33}{86.7}\right)^{1/6} = 0.255$   $G_{\overline{z}} = 0.95 \left(\frac{1+1.7(\overline{z})}{1+1.7(0.225)}\right) \frac{33}{36.7} = 0.255$   $= 0.95 \left(\frac{1+1.7(0.225)}{1+1.7(0.225)}\right) \frac{3.42(0.886)^2 + 4.062(0.99)^2}{3.42(0.886)^2 + 4.062(0.99)^2}$ 

 $= 0.95 \left( \frac{1+1.7(0.225)}{1+1.7(0.225)} \right) \frac{3.4^{2}(0.886)^{2}+4.06^{2}(.99)^{2}}{1+1.7(3.4)(0.255)}$ 

= 1.12

	NS Story Foce													
Floor	z [ft]	kz	kzt	kd	qz	Gf	Cpw	Cpl	GCpw	GCpl	GCpi	Pw [psf]	PI [psf]	Fx [kips]
1	0.00	0.57	1.0	0.85	16.40	0.86	0.8	-0.5	0.688	-0.43	0.18	16.83	-18.78	53.12
2	21.50	0.63	1.0	0.85	18.13	0.86	0.8	-0.5	0.688	-0.43	0.18	18.02	-18.78	145.52
3	35.50	0.73	1.0	0.85	21.01	0.86	0.8	-0.5	0.688	-0.43	0.18	20.00	-18.78	166.36
4	51.50	0.82	1.0	0.85	23.60	0.86	0.8	-0.5	0.688	-0.43	0.18	21.78	-18.78	181.92
5	65.50	0.87	1.0	0.85	25.04	0.86	0.8	-0.5	0.688	-0.43	0.18	22.77	-18.78	166.10
6	78.50	0.95	1.0	0.85	27.34	0.86	0.8	-0.5	0.688	-0.43	0.18	24.35	-18.78	164.02
7	91.50	0.96	1.0	0.85	27.63	0.86	0.8	-0.5	0.688	-0.43	0.18	24.55	-18.78	164.77
8	104.50	1.00	1.0	0.85	28.78	0.86	0.8	-0.5	0.688	-0.43	0.18	25.34	-18.78	167.78
9	117.50	1.03	1.0	0.85	29.64	0.86	0.8	-0.5	0.688	-0.43	0.18	25.94	-18.78	170.04
10	130.50	1.07	1.0	0.85	30.79	0.86	0.8	-0.5	0.688	-0.43	0.18	26.73	-18.78	177.49
Roof	144.50	1.10	1.0	0.85	31.66	0.86	0.8	-0.5	0.688	-0.43	0.18	27.32	-18.78	147.59
Parapet	149.33	1.11	1.0	0.85	31.94				1.5	1	0.18	53.46	25.25	26.58

Table 4.1: NS Wind Story Force Calculations

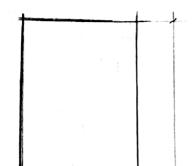
Wind Pressure Vs Stery height

North South: 149.83' 144.5' 34-130.5' 33-117.5' 32-104.51 31 -91.5' 30-78.51 -23 28-65.51 27-51.51 36.51 25 21.5' 21 -20 Bace Sheer = 1020 kip \*pressures in psf

Figure 4.1: Wind pressure vs Story height NS

Baker

Wind Loads: EW



W = 195'

Wind direction

L = 901

Exposure B \$ 26.7.3

h= 144.5

B = 0.02 pg 521

L/B=

Cper= . 8 Figure 27.4-1

CpL= -0.5

Kd= 0.85 Table 26.6-1

Kzt= 1 326.8

kz: Table 27.3-1

Grapi = ± 0.18 Table 26.11-1

Baker

Gust Factor EW ASCE 7-10 & 26.9.5

See NS fer calculations not

shown here.

$$R_{B} = \frac{1}{9.28} - \frac{1}{2(9.28)^{2}} (1 - e^{-2(9.28)})$$

= 0.101

RL= 0.11

$$R = \sqrt{\frac{1}{0.02}} (0.765)(0.225)(0.101)(0.53+0.47(0.11))$$

= 0.71

Grf = 0.925 
$$\left(\frac{1+1.7(0.265)}{1+1.7(3.4)(.265)}\right)$$
  $\frac{3.4^{2}(0.866)^{2}+(4.05)^{2}(.71)^{2}}{(-7.5)^{2}}$ 

	EW Story Foce													
Floor	z [ft]	kz	kzt	kd	qz	Gf	Cpw	Cpl	GCpw	GCpl	GCpi	Pw [psf]	PI [psf]	Fx [kips]
1	0.00	0.57	1.0	0.85	16.40	0.86	0.8	-0.29	0.688	-0.2494	0.18	16.83	-13.22	29.07
2	21.50	0.63	1.0	0.85	18.13	0.86	0.8	-0.29	0.688	-0.2494	0.18	18.02	-13.22	80.13
3	35.50	0.73	1.0	0.85	21.01	0.86	0.8	-0.29	0.688	-0.2494	0.18	20.00	-13.22	65.77
4	51.50	0.82	1.0	0.85	23.60	0.86	0.8	-0.29	0.688	-0.2494	0.18	21.78	-13.22	72.45
5	65.50	0.87	1.0	0.85	25.04	0.86	0.8	-0.29	0.688	-0.2494	0.18	22.77	-13.22	66.40
6	78.50	0.95	1.0	0.85	27.34	0.86	0.8	-0.29	0.688	-0.2494	0.18	24.35	-13.22	65.94
7	91.50	0.96	1.0	0.85	27.63	0.86	0.8	-0.29	0.688	-0.2494	0.18	24.55	-13.22	66.29
8	104.50	1.00	1.0	0.85	28.78	0.86	0.8	-0.29	0.688	-0.2494	0.18	25.34	-13.22	67.68
9	117.50	1.03	1.0	0.85	29.64	0.86	0.8	-0.29	0.688	-0.2494	0.18	25.94	-13.22	68.72
10	130.50	1.07	1.0	0.85	30.79	0.86	0.8	-0.29	0.688	-0.2494	0.18	26.73	-13.22	71.91
Roof	144.50	1.10	1.0	0.85	31.66	0.86	0.8	-0.29	0.688	-0.2494	0.18	27.32	-13.22	59.90
Parapet	149.33	1.11	1.0	0.85	31.94				1.5	1	0.18	53.46	25.25	12.27

Table 4.2: EW Wind Story Force Calculations

# Tote Book A Baker Wind Pressure Vs Sterry height

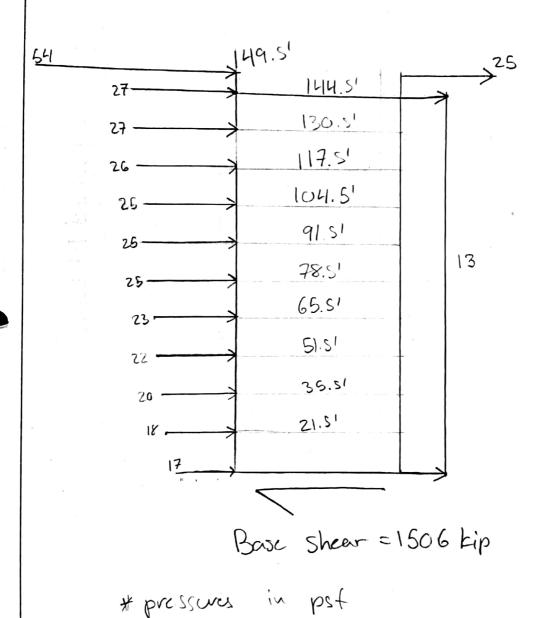


Figure 4.2: Wind pressure vs Story height EW

## 4 Seismic

Baker

<u>Jelsmic</u> (ASCE 7-10)

Site Class: D

Risk Category: II Table 1.5-1

USGS: U.S. Scismic design Maps

( https://earthquake.usgs.gov/designmaps/os/application)

 $S_s = 0.130$   $S_{rs} = 0.208$   $S_{rs} = 0.138$ 

Si = 0.0529 Smi = 0.1249 SDI = 0.0839

Seismic design Category: B table 11.6-2

Structural System: Ordinary reinferred concrete show well

R=4 Table 12.2-1

Tc= 10 Table 1.5-2

 $C_S = \frac{S_{DS}}{R} = \frac{G.138}{4} = 0.0345$  Te

 $Csmax = \frac{501}{T(R)} = \frac{0.083}{14(\frac{4}{1})} = 0.0148$ 

Ta= Cthn = 0.016 (144.5) = 1.4

Ta KT, T\_=10

Note Book A Baker

Csmin = | 0.044 (0.138) (1.0) = 6 ×10-3

Max | 0.01 = antrels

$$C_{S} = G.0148$$
  
 $V = C_{SW} = (0.0148)(27037) = 400$   
 $K = 1.45$ 

Baker

Note Book A Seismic Weight

Dead land: Floors:

= 22 FII Eips

Roof: (195 x90) (134,2) = 2366 kips

Walls: P=2(2(138.78+90)) + 8(2(195+90)) = 5475H 5478 (360) = 1971 kips

- 1. No storege
- 2. 15 psf partition land

Total = 22711 + 1971 + 2355 = 27037 tips

Floor	z [ft]	L [ft]	W [ft]	Area [sf]	Perimiter [ft]	Wall DL [plf]	DL [psf]	Partition	wi [kips]	wi*h^k	Cvx	Fx [Kip]
1	0.00	138.75	90	12488	228.75	360	137.33	15	1985	0	0	0
2	21.50	138.75	90	12488	228.75	360	137.33	15	1985	27458	0.02	6.31
3	35.50	195	90	17550	285	360	137.33	0	2513	74264	0.04	17.05
4	51.50	195	90	17550	285	360	137.33	15	2776	107735	0.06	24.74
5	65.50	195	90	17550	285	360	137.33	15	2776	137022	0.08	31.47
6	78.50	195	90	17550	285	360	137.33	15	2776	164218	0.09	37.71
7	91.50	195	90	17550	285	360	137.33	15	2776	191413	0.11	43.96
8	104.50	195	90	17550	285	360	137.33	15	2776	218608	0.13	50.20
9	117.50	195	90	17550	285	360	137.33	15	2776	245803	0.14	56.45
10	130.50	195	90	17550	285	360	137.33	15	2776	272999	0.16	62.69
Roof	144.50	195	90	17550	285	70	134.2	15	2638	302286	0.17	69.42
Sum									28552	1741807		400

Table 5.1: Seismic force vs Story Height (same in both directions)

Note Book A | Bak Seismic Stery force us Helg

North South elev:

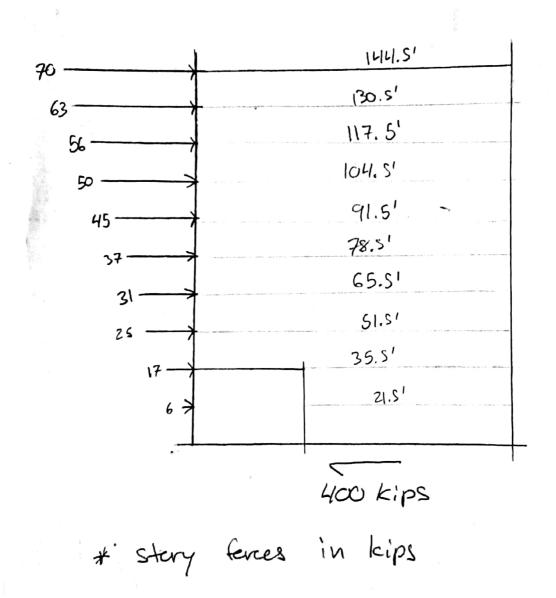


Figure 5.1: Seismic force vs Story Height (same in both directions)

## References

Architectural Drawings provided by Wilmont Sanz, Structural Drawings provided by Cagley and Associates, AISC Steel Manual, ASCE 7-10, ASCE 7 ATC Wind speed by location, USGS Online Seismic Design Maps, Architecture Louvers Catalogue, Alucobond Catalogue

## **H6A Sunshade** Louvers











**Products Design Help** Home **How It Works** Gallery Contact **FAQ** 



**H6A** louvered sunshade is a versitile airfoil blade sun control device. Louver blades run horizontal with intermediate outriggers for attachment to building structural framing or exterior walls. Mounting brackets are provided. For application information, visit our How Sunshades Work section.

#### Features:

- Airfoil blade shape
- Made to order in sizes 12" wide x 12" high up to unlimited size
- Blades and frame made from heavy gauge 0.081" thickness aluminum
- Outriggers made from heavy gauge 0.125" thickness aluminum
- Mitered corners at outside trim for clean appearance
- Exposed Mullion joints at section breaks
- All mounting brackets and fasteners concealed from view

#### Specs:

- 30 psf wind load rating
- Weight: **4.50 lbs** per sq ft of louver face area

#### Options:

- A variety of metal finishes including paint and anodizing
- 15°, 25°, 35°, or 42° blade angle
- 4", 6", or 8" blade spacing
- Tube, Bullnose, or Round Taper trim
- Higher wind load ratings

The part number code is H6A\*\*, where digit 4 is the blade angle, and digit 5 is the spacing (ie H6A16 has 15° blade angle and 6" blade spacing).

Part code digit 4 is: "1" for 15°, "2" for 25°, "3" for 35°, or "4" for 42°.

Part code digit 5 is: "4" for 4 inch, "6" for 6 inch, or "8" for 8 inch



#### **ALUCOBOND PE**

Alucobond® PE consists of two sheets of smooth 0.020" nominal aluminum thermobonded to a polyethylene core in a continuous process. Alucobond® PE offers the proven product properties of the Alucobond® family, such as flatness, formability, resistance to wear and simple processing. The superb properties of this material boost one's inspiration and offer architects a wide range of lengths, widths and a rainbow of consistent color and finish options.

#### PRODUCT DESCRIPTION

#### **Material Composition**

- Aluminum interior and exterior facings in 0.020" nominal thickness to ensure flatness
- Polyethylene (PE) core available in 3mm, 4mm and 6mm nominal thickness

#### **Sheet Widths**

- > Standard coil coated widths include 50" and 62"
- > Standard anodized widths include 62"
- > Custom width 40"

#### **Sheet Lengths**

- Standard lengths include 146" and 196"
- Custom lengths for coil coating up to a maximum of 360"
- > Custom lengths for anodized up to a maximum of 216"

#### **Minimum Bending Radius**

The minimum bending radius of Alucobond PE without routing the interior skin is 15 times the thickness of the material

#### **FIRE TESTING**

#### UL-94

In a test of 6mm Alucobond PE material, all test criteria were passed, resulting in a 94 V-0 rating for Alucobond material

#### **ASTM E-108, Modified**

This test impinges a gas flame on a vertically erected panel with a typical construction joint to simulate an exterior installation. In tests of both 4mm and 6 mm Alucobond material, the basic 15 minute test objective was exceeded. Neither of the material thickness contributed to vertical or horizontal flame spread and no significant outgassing was observed

#### **TECHNICAL SUMMARY**

#### **Temperature Resistance**

- > Withstands environmental temperature changes from -55°F to +175°F
- > Coefficient of linear expansion is governed by the aluminum sheet

**Technical Properties** 

100		
3mm	4mm	6mm
0.92 lb/ft <sup>2</sup>	1.12 lb/ft <sup>2</sup>	1.49 lb/ft <sup>2</sup>
.000108 in <sup>4</sup> /in	.000212 in <sup>4</sup> /in	.000525 in <sup>4</sup> /in
.00196 in <sup>3</sup> /in	.00275 in <sup>3</sup> /in	.00432 in <sup>3</sup> /in
1091 lb-in <sup>2</sup> /in	2143 lb-in <sup>2</sup> /in	5299 lb-in <sup>2</sup> /in
	. 3mm 0.92 lb/ft² .000108 in <sup>4</sup> /in .00196 in <sup>3</sup> /in	3mm         4mm           0.92 lb/ft²         1.12 lb/ft²           .000108 in⁴/in         .000212 in⁴/in           .00196 in³/in         .00275 in³/in

#### **Sustainability Design**

- LEED 3
- LEED v4
- LCA Industry Standard
- EPD Industry Standard

## Accepted Code Evaluation Reports

- 1. ICC-ES
- ) 2. Florida Product Approval
- 3. Miami-Dade County NOA
- 4. City of Los Angeles

#### **MANUFACTURING**

#### **Manufacturing Location**

Alucobond PE is currently manufactured in Benton, Kentucky USA

To download PDF or AutoCAD details and specifications, visit our website at www.alucobondusa.com.

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